

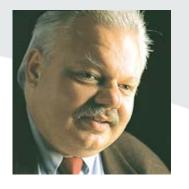
Ghent PDF Output Suite 5.0

Four Pees Café, February 3rd, 2022

Stephan Jaeggi

Principal PrePress-Consulting, Switzerland Co-Chair GWG Process Control Subcommittee







About Stephan Jaeggi

- Print and Packaging engineer ESIG-COMEM, Lausanne
- Manager typesetting system, GBC Basel
- Head of technical IT at Swiss Printers Association
- Principal of PrePress-Consulting since 1992
- Technical Expert at ISO TC130/TF2/WG2 since 1998
- Certification Officer at PDFX-ready Switzerl. since 2005
- Co-Chair GWG Process Control Subcom. since 2005
- Technical Officer at GWG from 2006 to 2015
- Blog www.pdf-aktuell.ch (in german and english)



Agenda

- Goal and target audience for Ghent PDF Output Suites
- Download, Delivery, Documentation
- Evaluation of results
- PDF/X-4 Conformance / Preflight Audit Trail
- Amalgamated test pages CMYK, SPOT, CMS
- Processing of Ghent PDF Output Suite
- In case of problems
- Compliancy label and instructions for successful output
- Conformance Certification for print service providers (NEW)
- Last advice

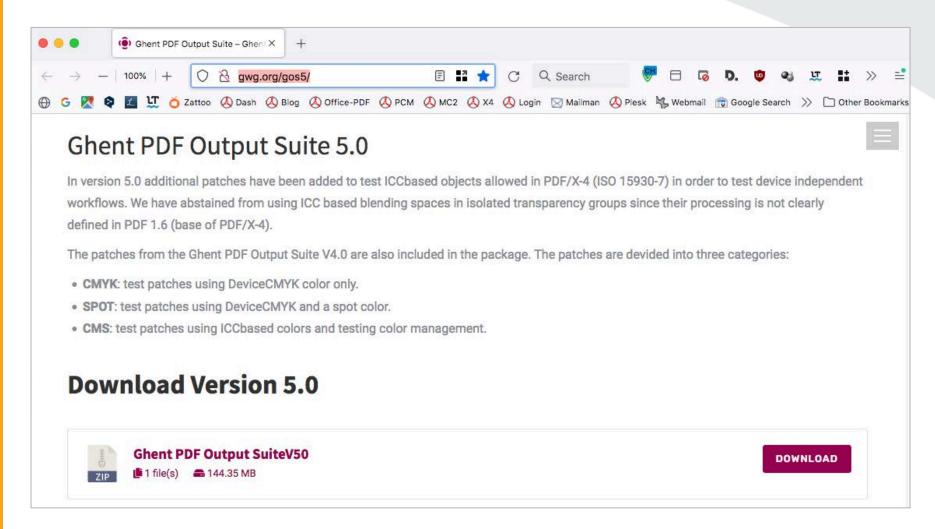


Goal and target audience for Ghent PDF Output Suites

- Goal
 - Test of output workflows (not just RIPs) regarding PDF/X-4 compliancy.
 - Not limited to GWG specifications.
 - Reason: In order to visualize compliancy problems special object properties (eg. overprinting) must be used.
- Target audience
 - Developers of RIPs, output workflows, hard/soft proof, review tools, layout applications, imposition, viewer.
 - End users who want to test their output workflows and adjust their settings.



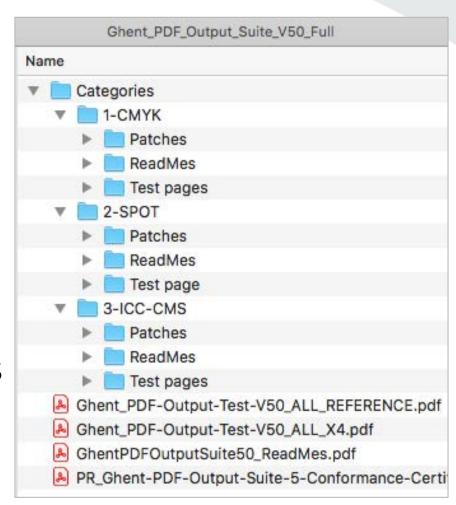
Download





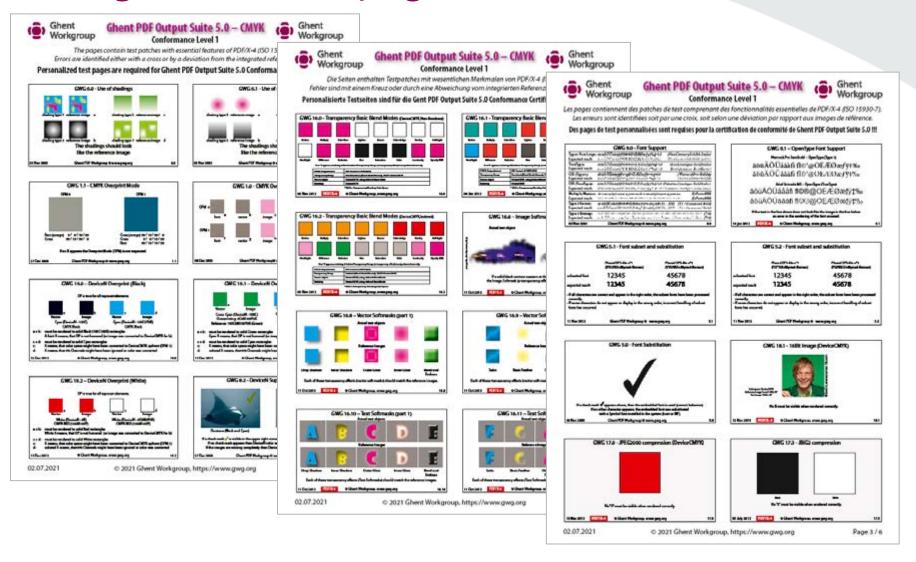
Delivery

- 51 test patches in three categories:
 - CMYK: 27 test patches using DeviceCMYK color only
 - SPOT: 8 test patches using DeviceCMYK and Spot color
 - CMS: 16 test patches using ICCbased colors and testing color management.
- 6 amalgamated test pages
- Reference file
- Documentation



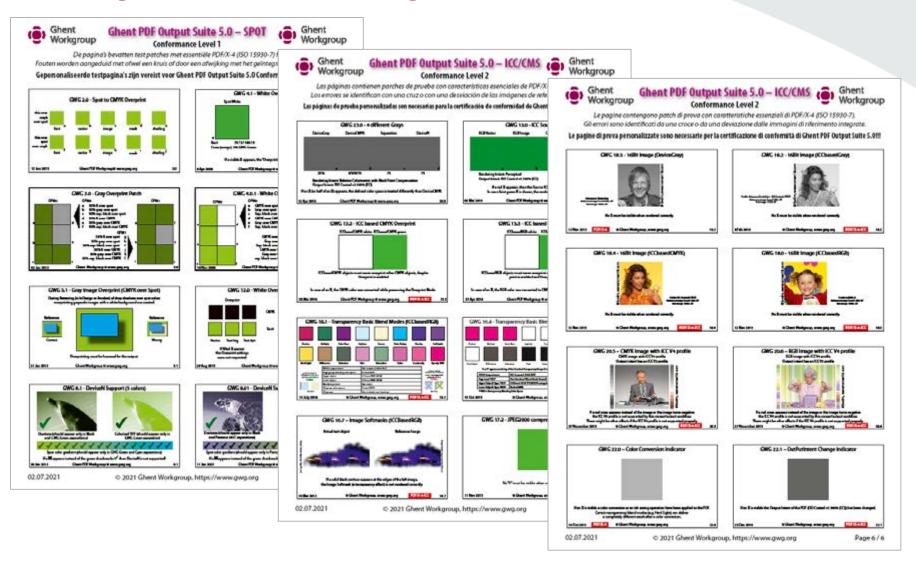


Amalgamated test pages – CMYK



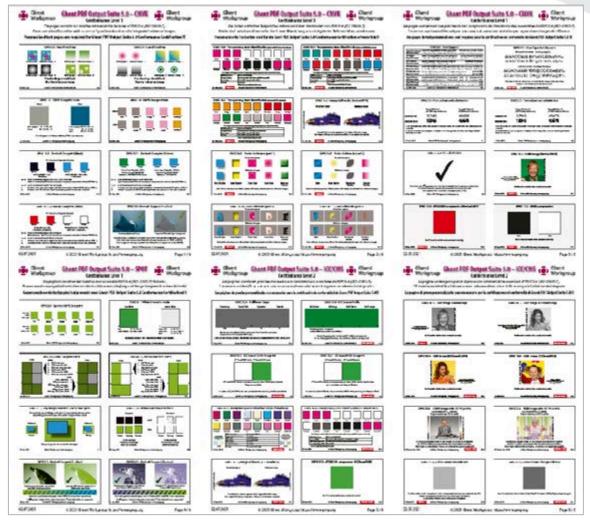


Amalgamated test pages – SPOT + ICC/CMS





Reference file



Texts are in Register color (All) => visible in all separations.



Documentation

General ReadMeFirst



Ghent PDF Output Suite 5.0

Introduction

The Ghent PDF Output Suite was created for users who process PDF files in the graphic arts industry, as an aid to determine whether their workflows are behaving conforming the PDF/X standards. These patches can be used by end users of graphic arts equipment as well as developers of applications that handle PDF files.

The suite constists of a series of PDF patches. Each patch tests a specific property of a PDF/X file. The patches can be used on their own but the intention of the suite is that the patches are grouped together (as PDF pages would normally be grouped together within a workflow). It is likely that application settings and RIP settings can have a significant effect on the results.

All the issues tested by these patches are real world issues that can be found in a production environment; however, these patches do not reflect normal production files and the results may in some cases appear extreme. They have been carefully constructed to allow effects that are normally subtle to be seen clearly and unambiguously and this should be taken into account when evaluating the results of any tests based on these patches. On a technical note, all patches conform to either the PDF/X-1a, PDF/X-3 or PDF/X-4 ISO standard but they do not always conform to the Ghent Workgroup PDF/X-Plus specifications.

It is likely that this suite will be updated, new patches will be added, and existing patches will be revised. For this reason the documentation for each individual patch is distributed along with the patch. It is advised to check regularly for updates to the suite on the Ghent Workgroup website at http://www.gwg.org.

Version 5.0 Release Notes

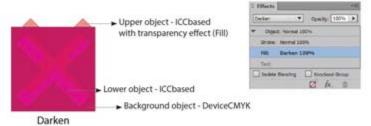
In addition to the patches from version 4.0 in version 5.0 additional patches have been added to test ICCbased objects allowed in PDF/X-4 (ISO 15930-7) in order to test device independent workflows. We have abstained from using ICC based blending spaces in isolated transparency groups since their processing is not clearly defined in PDF 1.6 (base of PDF/X-4).

ReadMe for each patch

Patch 16.1, 16.4 – Transparency Basic Blend Modes (ICCbased)

Intent

The intent of the patch is to check for correct rendering of Transparency Basic Blend Modes (Multiply, Screen, Overlay, etc.) for ICCbased objects. Each test patch element is constructed as follows:



Testing guidelines

This patch can be used in two ways:

- A single patch may be used to test a specific step in a workflow, such as a RIP.
- Patches may be grouped with other patches to test the whole of a workflow that will aggregate multiple files together, e.g. for partial page advertisements in a magazine.

Method of evaluation

Method 1

A clear X indicates the improper handling of a file.



Evaluation of results

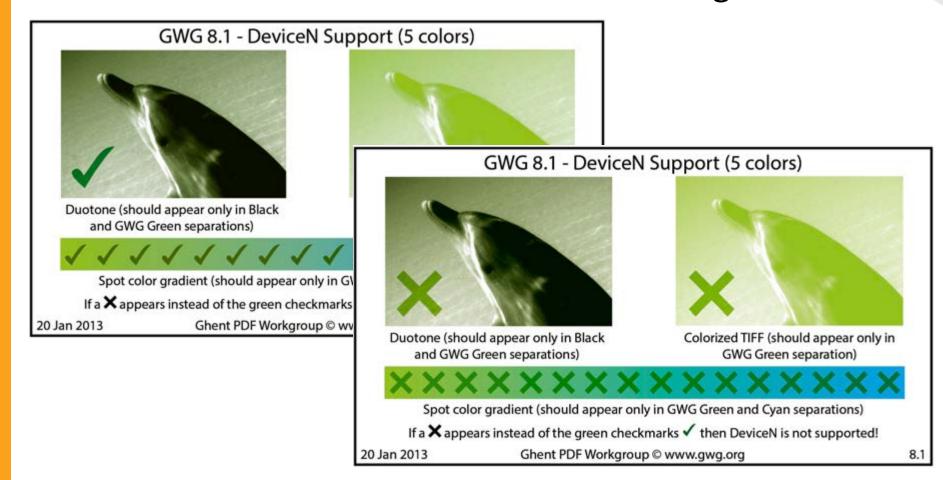
- We have tried hard to make the evaluation of the test results as easy and unambiguous as possible.
- Hint: you will not need a loupe to evaluate the results.
- Evaluation is possible with a viewing distance of 0.5 m.





Graphic indicators

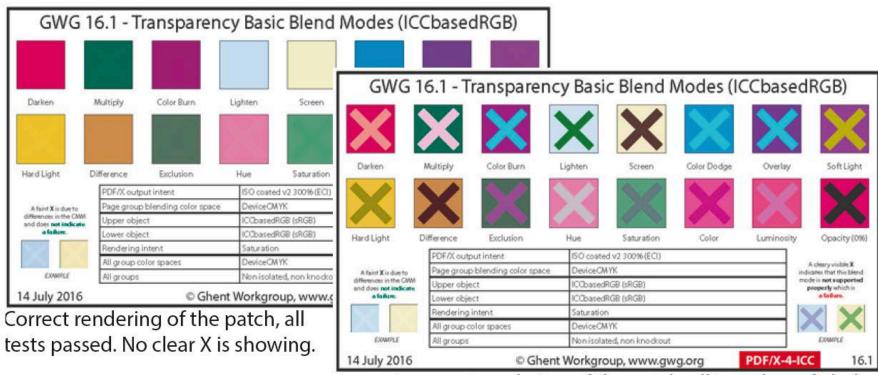
Check marks to indicate correct rendering





Graphic indicators

Crosses to indicate incorrect rendering



Incorrect rendering of the patch, all tests have failed. Each X indicates an incorrectly rendered test.

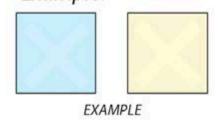


Faint X does not indicate a failure!

ATTENTION!

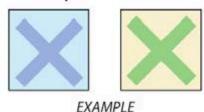
When rendering this patch, please take the following considerations into account:

A faint X is due to differences in the CMM and does not indicate a failure.
 Example:



 A cleary visible X indicates that this blend mode is not supported properly which is a failure.

Example:



The same markers were added to the test files to indicate the caution.

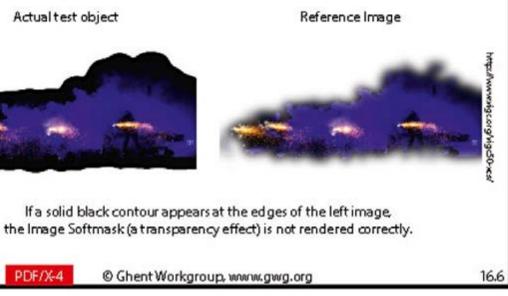


Reference images

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11 Oct 2012

PDF/X-4





16-bit image (GWG 18.x)

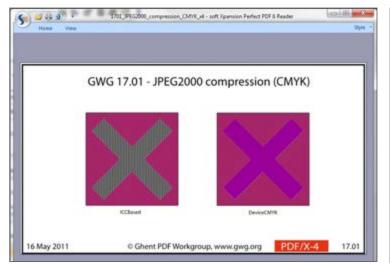
• 8-bit image (with X-mask) on top of 16-bit image



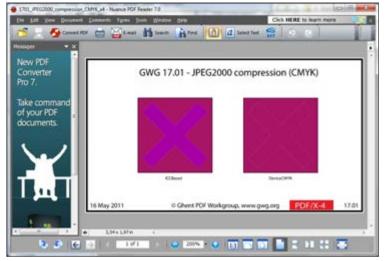


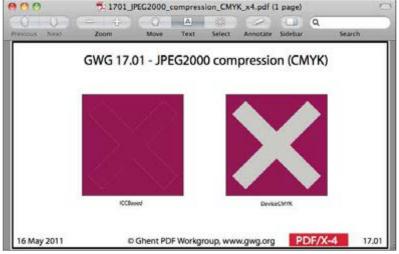


Different artifacts











Font Substitution (GWG 5.0)





If a check mark 🗸 appears above, then the embedded font If an other character appears, the embedded font with a Symbol font installed in the system (h

16 Nov 2005

Ghent PDF Workgroup @ www.gwg.or

GWG 5.0 - Font Substitution



If a check mark \checkmark appears above, then the embedded font is used (correct behavior).

If an other character appears, the embedded font was substituted with a Symbol font installed in the system (host or RIP).

16 Nov 2005

Ghent PDF Workgroup © www.gwg.org



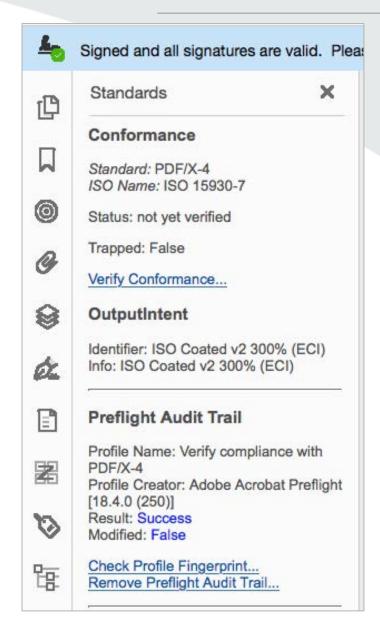
Labels

- PDF/X-4 indicates that this patch uses PDF/X-4 features.
- PDF/X-4-ICC indicates that this patch uses
 ICC based colors which must be color converted for the output.
- No label for older patches (PDF/X-1a, PDF/X-3).



PDF/X-4 Conformance / Preflight Audit Trail

- All patches and test pages are PDF/X compliant
- PDFs are checked with
 - Acrobat DC Preflight
 - Callas pdfToolbox
 - Enfocus PitStop
- The test pages contain a Preflight Audit Trail (a GWG specification!)





Processing of Ghent PDF Output Suite

- Use single patches or combination of patches (e.g. amalgamated test pages)
- Process patches and test pages like regular
 PDF/X-4 print jobs (e.g. supplied by customer)
 - imposed to a sheet for offset printing
 - printed as single or double pages in digital printing
 - placed like ads on a page



In case of problems

- Use a setting for PDF/X files (if provided by your vendor)
- Try changing the settings of your workflow
 - Deactivate settings which change Overprint behaviour *
 (white = knockout; black = overprint)
 - Color management settings
 - Do not delete ICC profiles
 - Use embedded ICC profiles
 - Do not convert spot colors to CMYK
 - Use Output Intent of the PDF
 - Deactive the use of system fonts, font caching

^{*} PDF standards require honoring the overprint settings defined in the PDF



Ghent Output PDF Suite 5.0 Compliancy label and instructions for successful output







Ghent PDF Output Suite 5.0 Conformance Certification (NEW)

- GWG members can offer Conformance Certification to their members, customers, community, ...
- GWG Admin provides test files, guidelines, validation, labels and certificates
- Requirement: personalized test files must be used for the conformance test
- Goal: print service providers can prove that their PDF output workflow is compliant with the PDF/X-4 standard (ISO 15930-7:2010)

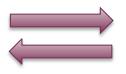


Conformane Certification procedure











Candidate	GWG Member	GWG Admin
Request for certification →		
	← Send personalized PDF, questionnaire + guideline	
Process personalized PDF →		
	← Check of result	
	Send (successful) result →	
		Validation of result
		← Create certificate + label
	← Send certificate + label	
Use label on their website		Publish name etc. on gwg.org



Test by the Candidates

- Output of the personalized Ghent PDF Output Suite 5.0 test file by the candidate
- Send picture of the printed pages to the GWG member





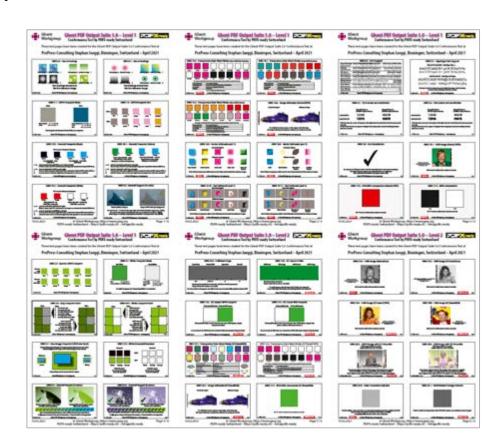
Guideline for Candidates (14 pages)

1	Introduction	3
	1.1 About the Ghent Workgroup (GWG)	
	1.2 About the Ghent PDF Output Suite (GOS)	3
	1.3 Two conformance levels	
	1.4 About Ghent PDF Output Suite 5.0 Conformance Certification	4
2	Test procedure	5
3	Deliverables to the candidate	5
4	Test file with Preflight Audit Trail	6
5	Processing the test file	
	5.1 Reference	7
	5.2 Instructions for successful processing of Ghent PDF Output Suite 5.0	
	5.3 Evaluation of the test results	9
6	Send back results	1
7	What happens next?	2
8	Renewing of certification	2
9	Important recommendation	3
10	The fine print1	3



Ghent PDF Output Suite 5.0 Conformance Certification

- The pages of the Ghent PDF Output Suite 5.0 are grouped into two conformance levels:
 - Level 1: pages 1-4with CMYK and Spot colors
 - Level 1+2: pages 1-4
 with CMYK and Spot colors
 AND pages 5-6
 with ICC based colors





Labels





The certificates are valid for 2 years. They must be renewed after that.



Certificate





Certified companies are listed on gwg.org

Companies that passed the conformance test



Company -	City -	Country -	Workflow/DFE/RIP -	CTP/Printing device ^	Conformance -	Valid until -	GWG member ~
Alfagraphics EU	Cali Valle del Cauca	Colombia	Kodak Prinergy	Kodak Trendsetter	Level 1+2	03/05/2023	CEC LATAM
Bpack S.A.S.	Armenia	Colombia	Esko SmartStream Designer Labels and Pack	HP Índigo 6900	Level 1	03/05/2023	CEC LATAM
CEC Brasil	São Paulo	Brasil	EFI XF	Epson 7900	Level 1+2	03/05/2023	CEC LATAM
Gamut - Gestión de Procesos	Córdoba	Argentina	Kodak Prinergy	Canon imagePROGRAF	Level 1+2	03/05/2023	CEC LATAM
Graficas Mundia SAS	Bogota	Colombia	EFI Flery 7	Epson P6000	Level 1	03/05/2023	CEC LATAM
MM Packaging Columbia S.A.S	Yumbo	Colombia	Esko Automation Engine PILOT	Epson P7000	Level 1	03/05/2023	CEC LATAM
Multimpresos S.A.S	Medellin-Sabaneta	Colombia	Agfa Apogee 10	Epson Sure Color P6000	Level 1+2	03/05/2023	CEC LATAM
Polybol S.A.S	Cartagena	Colombia	Kodak Prinergy WorkShop	EPSON Stylus Pro 7900	Level 1+2	03/05/2023	CEC LATAM
Smart Graphics Solutions Inc.	Panama	Panama	Heidelberg Printect Metadimension		Level 1	03/05/2023	CEC LATAM

Showing 1 to 9 of 9 entries

The certificates are valid for two years.



Web page

CONFORMANCE CERTIFICATION

Ghent PDF Output Suite 5.0 Conformance Certification

The Ghent Workgroup is offering a new service called Ghent PDF Output Suite 5.0 Conformance Certification. Print service providers can prove that their PDF output workflow is compliant with the PDF/X-4 standard (ISO 15930-7:2010).

The well-known Ghent PDF Output
Suite is used which was developed to
help testing PDF/X-4 compliancy of
PDF output workflows. The Ghent PDF
Output Suite 5.0 consists of several
dozen patches each testing a specific
aspect of the PDF/X-4 standard. The
GWG has put together a great number
of these patches into six amalgamated
test pages:





Participating GWG members

- The following GWG member indicated interest to offer the GOS5 Conformance Certification program
 - ARTOPTION (Germany)
 - CAPT (China)
 - CEC LATAM (Latin America)
 - EFI (International)
 - Four Pees (International)
 - Future Schoolz (India)
 - Government Institute of Printing Technology, Mumbai (India)
 - UiTM (Malaysia)
 - University of Ljubljana (Slovenia)
 - VIGC (Belgium)



Ghent PDF Output Suite Certification course @ FourPees



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Ghent PDF Output Suite

Certification course

https://www.fourpees.com/en/ghent-pdf-output-suite-certification-course



Last advice

- The Ghent PDF Output Suite files are regular PDF/X files which do not contain objects which cannot be part of any other PDF/X file in daily production.
- If you have found the appropriate settings for processing the Ghent PDF Output Suite files correctly then you should use these settings for ALL of your PDF/X-4 files!!!
- You need different workflow settings for PDF/X files and non-PDF/X files.

Thank you!

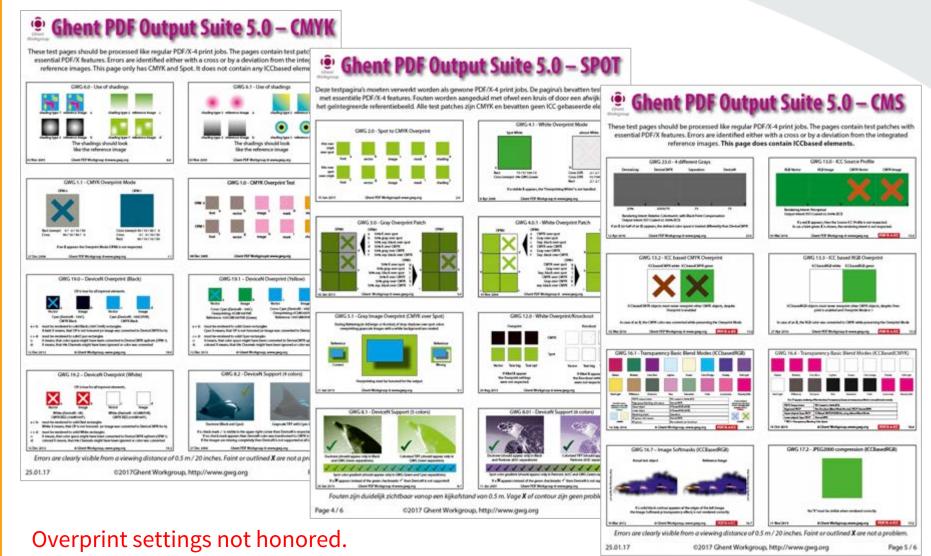
Questions: sjaeggi@prepress.ch



www.gwg.org



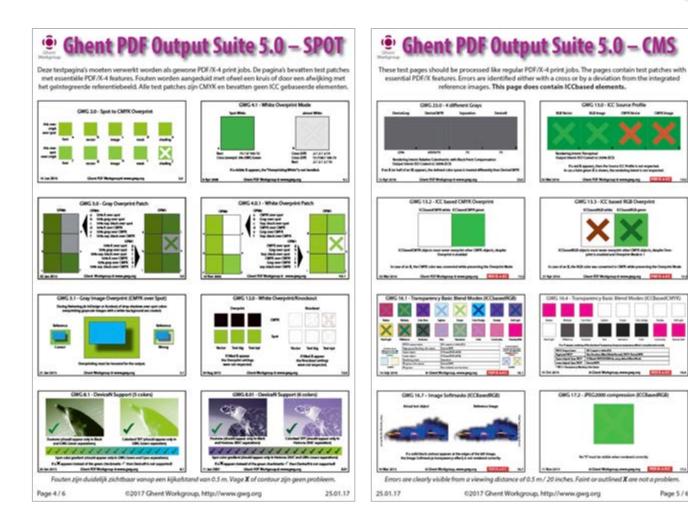
Import into Adobe InDesign CC 2017





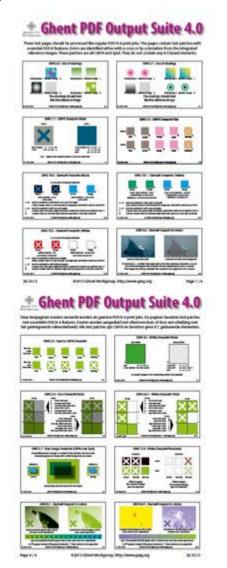
Page 5/6

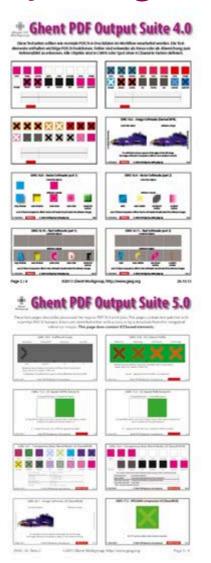
Import into QuarkXPress 2017

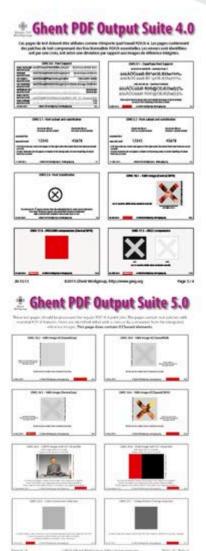




Import into Affinity Designer 1.5









Import into Affinity Designer 1.9

